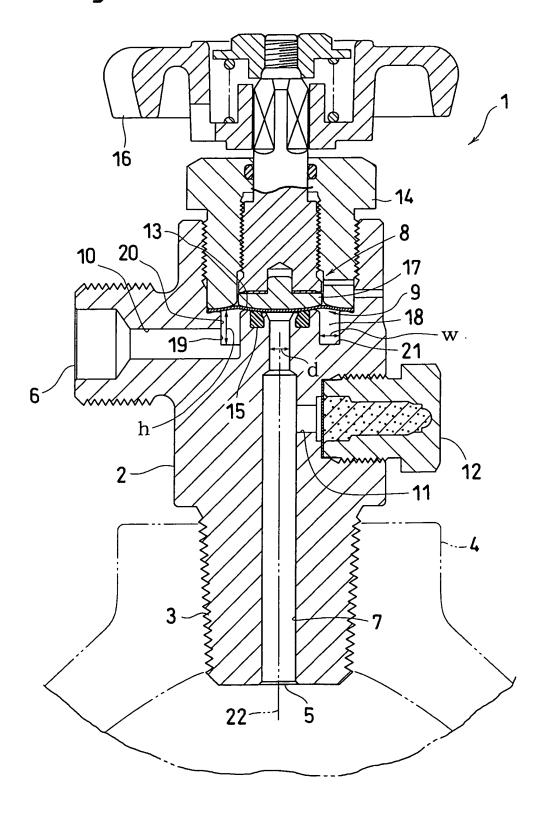
Fig.1



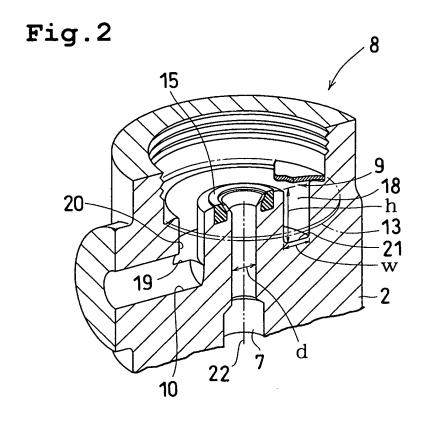
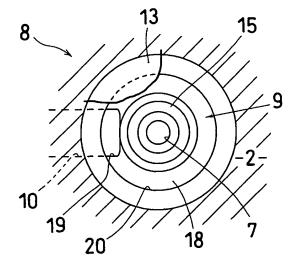


Fig.3



Leak Rate of Residual Helium (mbar L/sec) 1.00E-04 1.00E-06 1.00E-05 1.00E-07 2 ယ 4 Result of Test for Confirming Gas-Replacement Property ပာ 6 ω Number of Times of Gas-Replacement 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 4 Conventional Technique Embodiment of the Present Invention

Fig.5

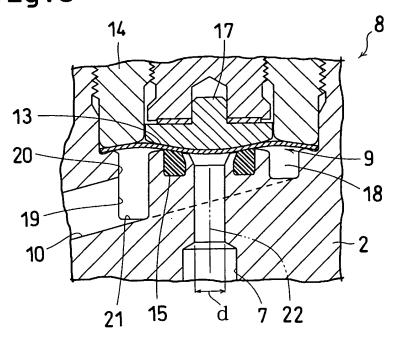


Fig.6

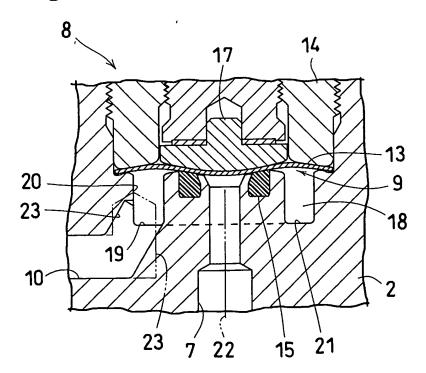


Fig.7

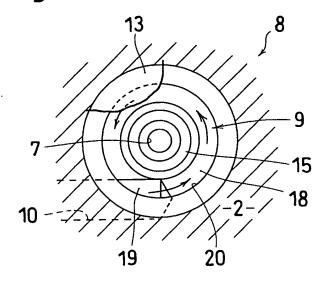


Fig.8

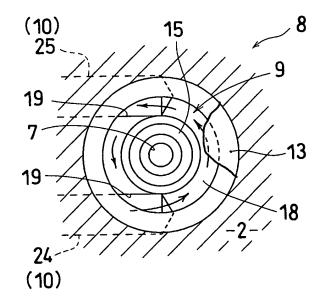


Fig.9

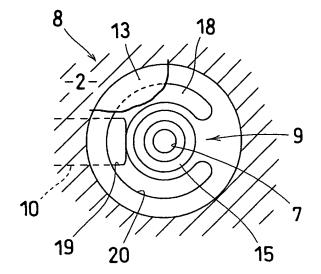


Fig.10

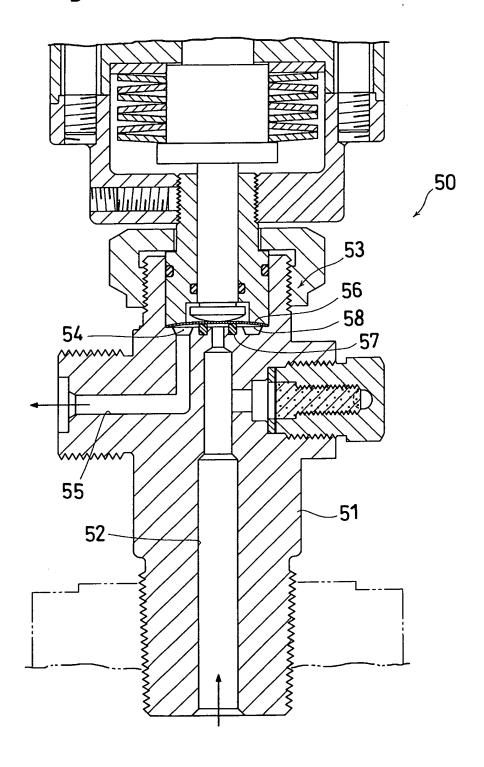


Fig.11

